



EACH ITEM PURCHASED OR ISSUED  
MUST BE STAMPED OR STICKED WITH  
TOOL NUMBER AND DETAIL NUMBER  
IF SUITABLE OR SUFFICIENT AREA  
IS PROVIDED.

GEOMETRIC CHARACTERISTIC SYMBOLS		UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES $\pm 1^\circ$ TOL. ON 3 PLACE DECIMALS $\pm .010$ TOL. ON 2 PLACE DECIMALS $\pm .02$	DRAWING DATE 80-2-15 DRAFTSMAN BARRETT / 250 CHECKER J. SAYLES / 744 APPROVED J. P. [Signature] METALLURGY R. GRISWOLD ENGR 1 R. GRISWOLD ENGR 2 SEE DETAIL HEAT TREAT AND HARDNESS FINAL E. J. REAGAN WELD OR BRAZE SURFACE TREAT INSPECTION	GENERAL SPECIFICATIONS	SPEC. SUMMARY
<input type="checkbox"/> FLATNESS	$\angle$ ANGULARITY	(M) OR MMC (MAX MTL COND)		<b>Bethris Diesel Allison</b> Division of General Motors Corporation Indianapolis Operations	
<input type="checkbox"/> STRAIGHTNESS	$\nearrow$ RUNOUT	(S) OR RFS (REGARDLESS OF FEATURE SIZE)		TITLE TOOL-SIZING, COMBUSTION LINER REAR CORRUGATION	
<input type="checkbox"/> ROUNDNESS	$\oplus$ TRUE POSITION	(P) PROJECTED TOL ZONE		MODEL 250-C88 B/C, APPLICATION: -C80 SEE SEPARATE PARTS LIST	
<input checked="" type="checkbox"/> CYLINDRICITY	$\oplus$ CONCENTRICITY			SIZE FSCM No. DWG. No.	
<input type="checkbox"/> PROFILE OF A LINE	$\rightarrow$ SYMMETRY			D 73342	23003284
<input type="checkbox"/> PROFILE OF A SURFACE	X.XXXX BASIC DIM.			SCALE 1/100	SHEET
$\perp$ PERPENDICULARITY	$\odot$ DIAMETER				
// PARALLELISM	$\square$ - A- DATUM IDENT	X XXX DIM. NOT TO SCALE			
UNLESS OTHERWISE SPECIFIED: ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC. ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE. RUNOUTS ARE CIRCULAR.					

**REDUCED  
PRINT**

BREAK SHARP EDGES .020 UOS

SECTION A-A  
SCALE: 4/1

250

REF

R060  
2 PLACES

1

**SHOP COPY**